

Six Sigma Project Examples . . . “It’s NOT for just widgets any more!”

**Sourcing, Materials, Logistics**

- Percent of spend with certified suppliers
- Time to acquire new supplier; time to certify new supplier
- Size of supplier base
- Time to create purchase order; time to approve
- MRO inventory turns
- Premium freight - inbound and outbound
- Accuracy of unit of measure, description, part number, account numbers
- First pass yield through multiple sourcing and certification steps
- Percent specifications with no changes after release to supplier
- Production volume supported per person
- Percent electronic transactions
- On-time delivery - inbound and outbound
- Supplier discounts offered